

## **I. DESCRIPTION OF REXROTH PUMP REPAIR SERVICES**

Disassemble and clean all parts of the pump, including the housing utilizing various cleaning processes and techniques. Inspect for worn and/or damaged parts. Replace bearings and o-rings. Bushings, snap rings, and Teflon seals are replaced with new OEM Rexroth parts. Any parts being re-worked such as the pump cylinder, control plate, seats and the seal bushing are carefully lapped to ensure integrity of dimensions/tolerances. Reassemble pump utilizing all new special high-torque bolts tightened to OEM specifications. Test the pump on a hydraulic test stand utilizing mesamoll at 1500 psi for approximately 45-60 minutes to ensure consistency of flow rate, steady pressure and appropriate speed (rpm) integrity. If in the event the pump is returned without repair a \$300 cleaning and inspection fee will apply plus shipping. After the repair this pump can be used for Poly or ISO application.

## **II. WARRANTY**

MHR provides a 6 month operating warranty on pump repairs, or 270 days from ship date, whichever comes first, excluding any warranty for seal failure. This warranty covers defects in workmanship and/or parts supplied by MHR. Pump damage caused by debris in chemicals not covered by warranty. If a warranty concern occurs, the pump should be returned to MHR at the customer's expense for warranty evaluation. Disassembly of pump by non-MHR personnel voids warranty. The customer's exclusive remedy is limited to correction of the defect by repair or replacement at the option of MHR, Inc. In no event shall MHR be liable for loss of profits, indirect, special, or consequential damages for any cause. This warranty is in lieu of all other warranties expressed or implied, including without limitation.

## **III. TERMS**

All shipments are F.O.B., Holland, Michigan. Payment terms net 30 days, or at shipment if so specified. Refer to MHR Inc. terms & conditions of sales for additional information.